

FIG. 1

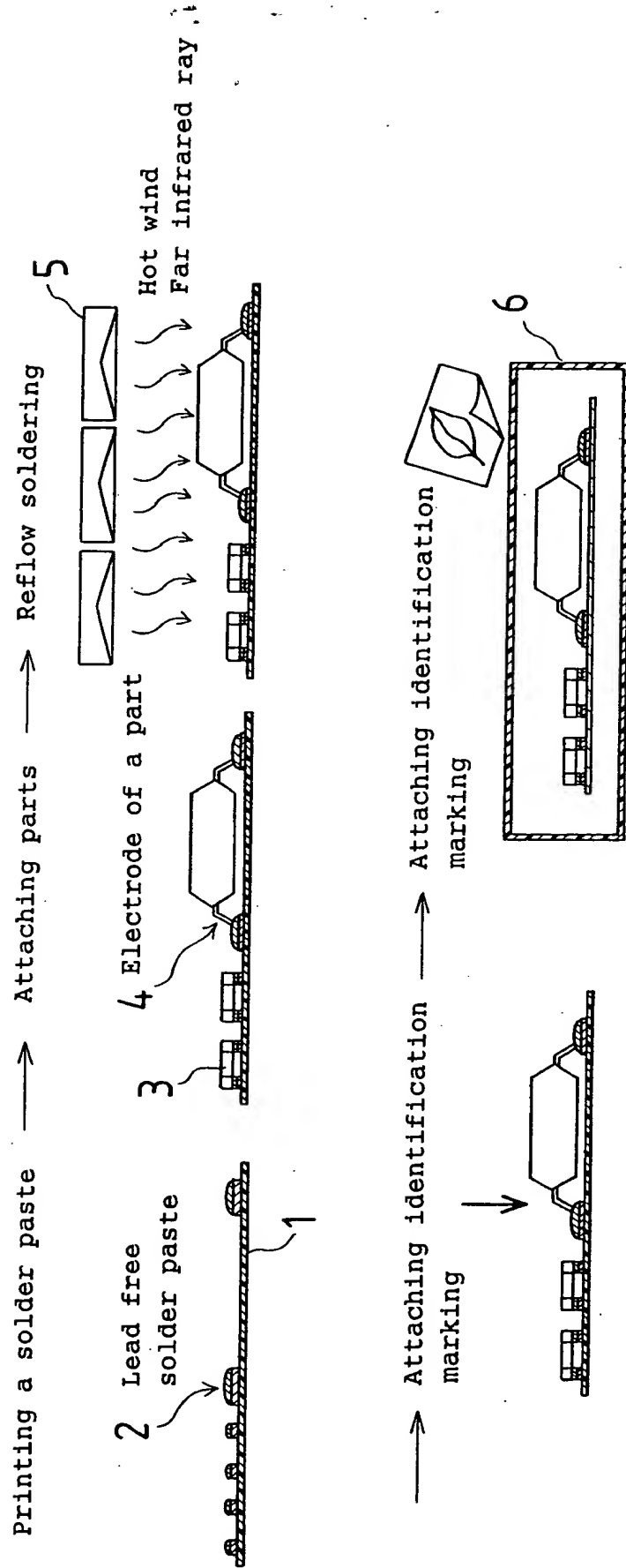


FIG. 2

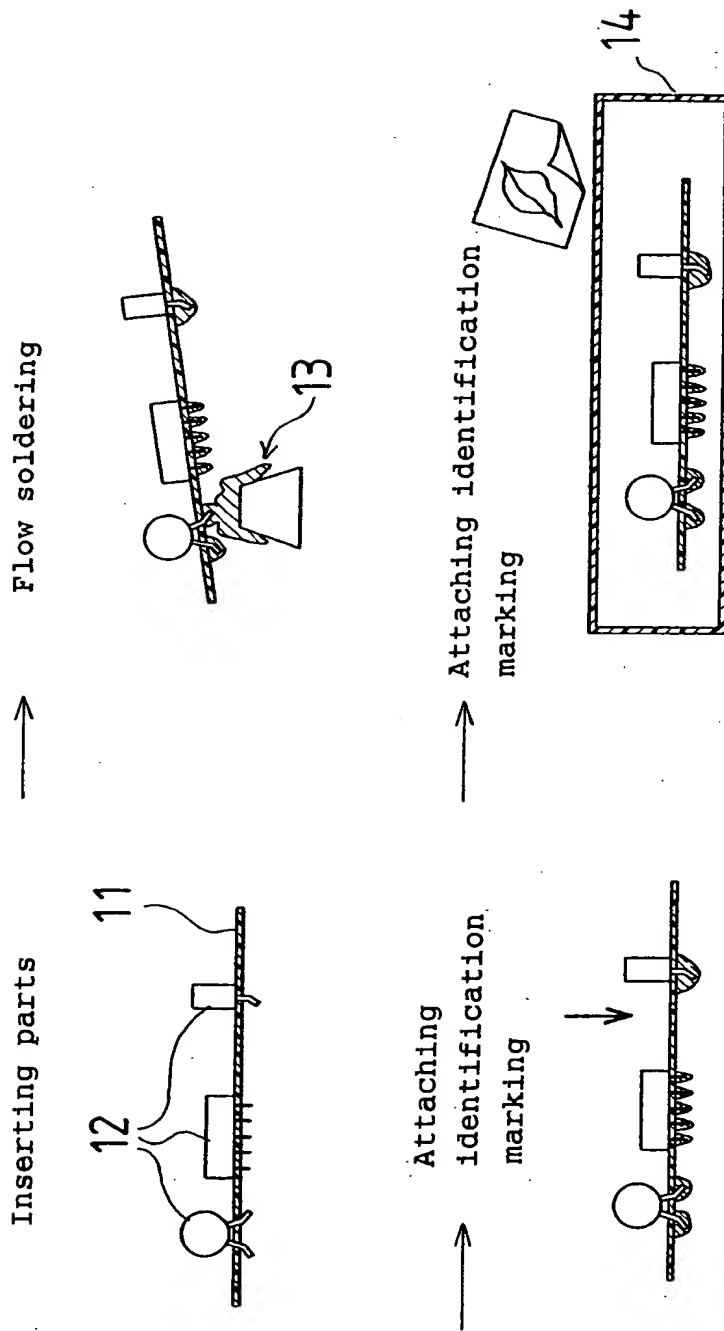
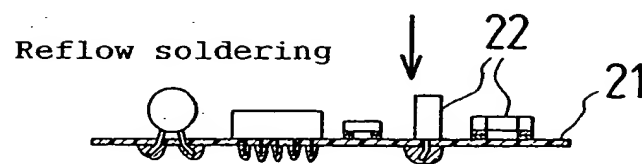


FIG. 3

Attaching identification marking



Flow soldering

FIG. 4

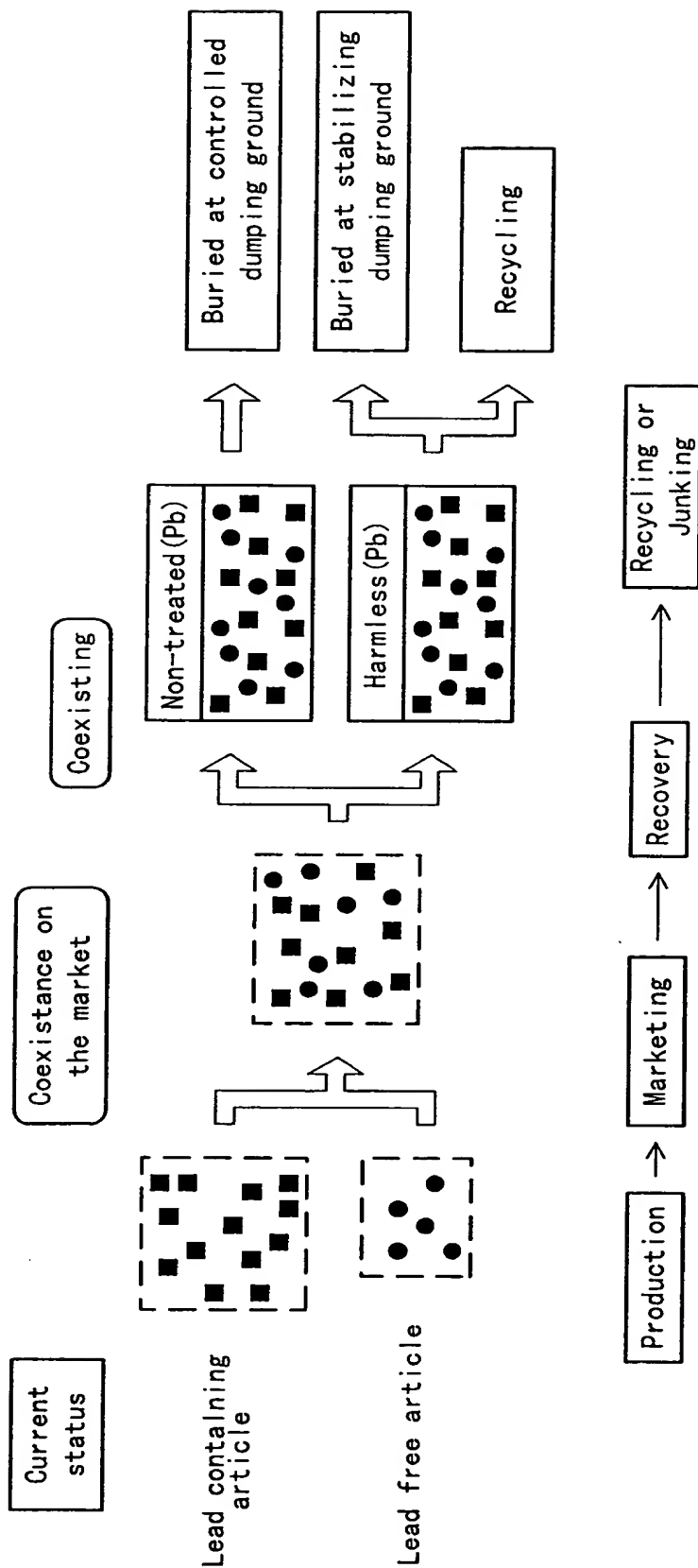


FIG. 5

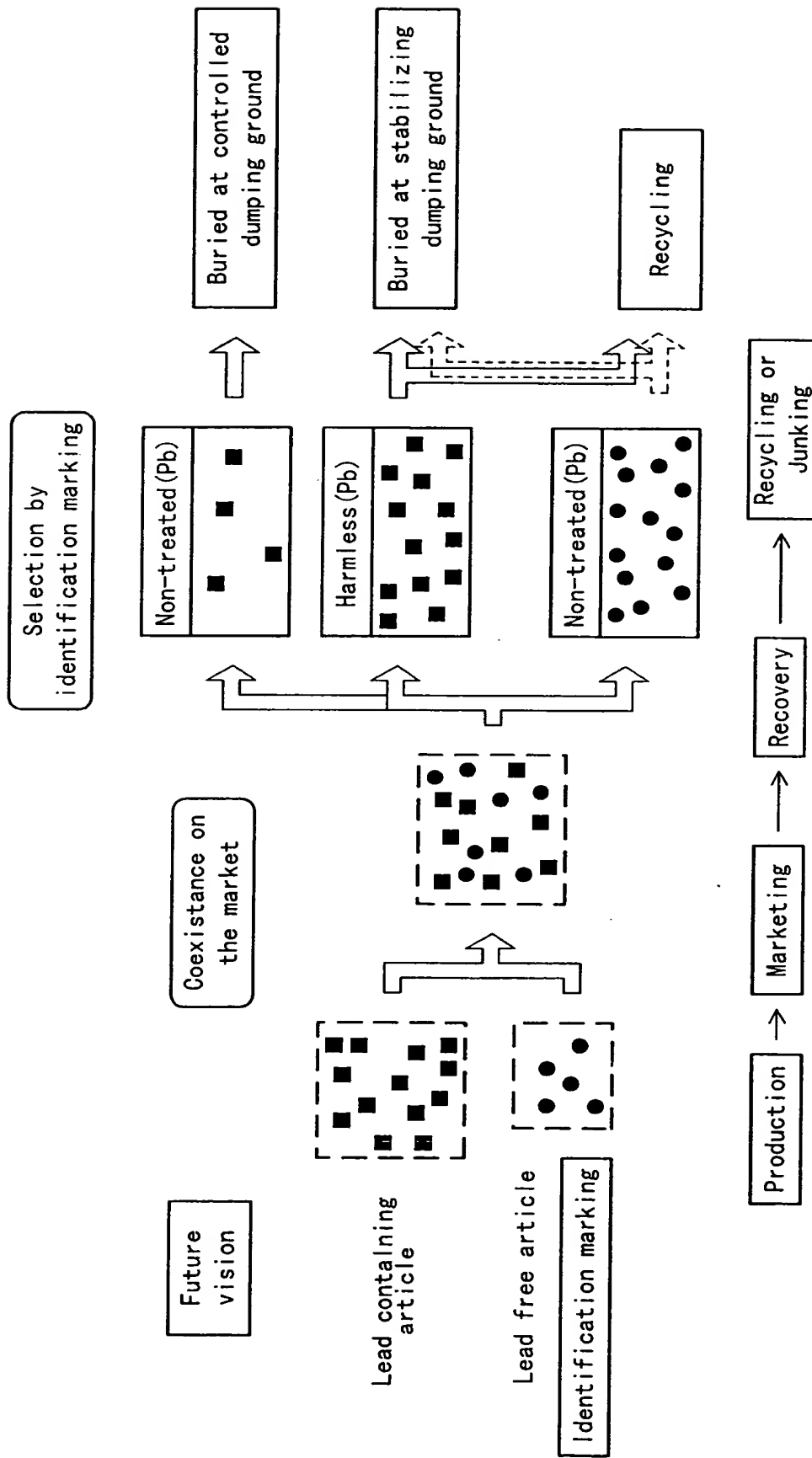
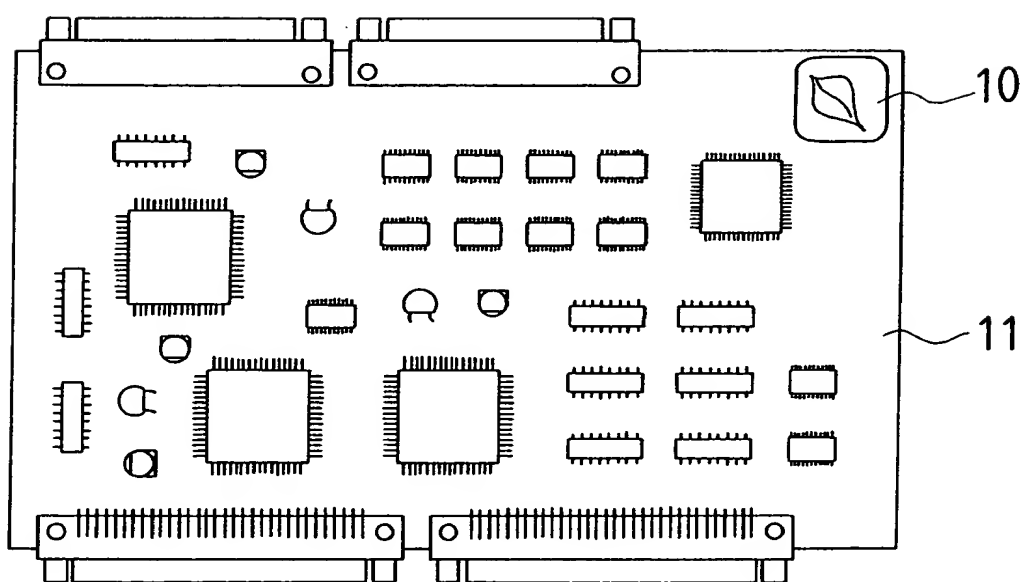


FIG. 6



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FIG. 7

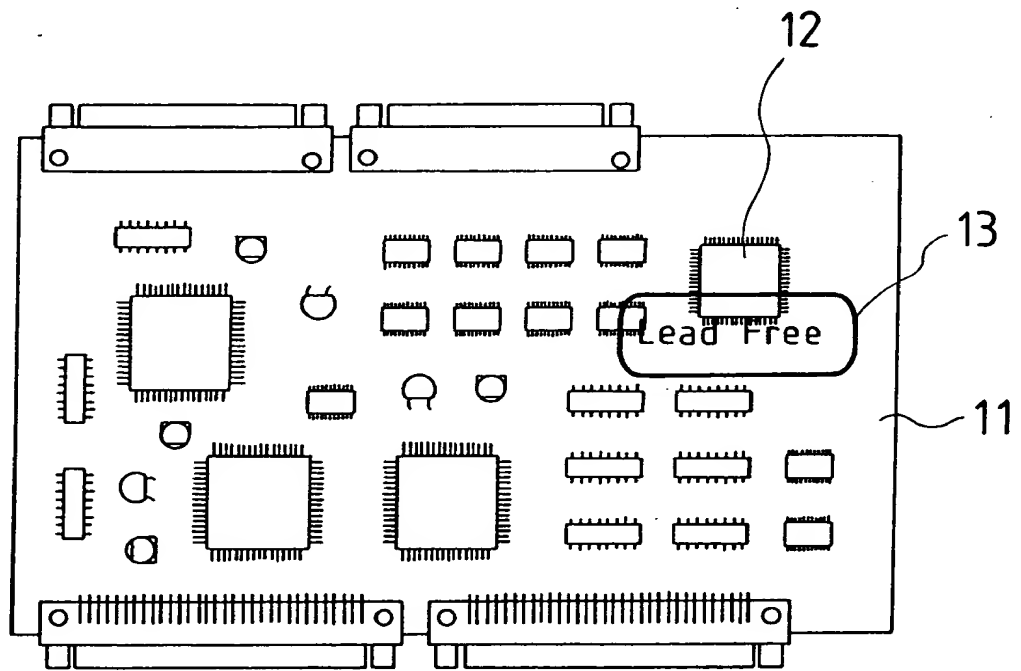


FIG. 8

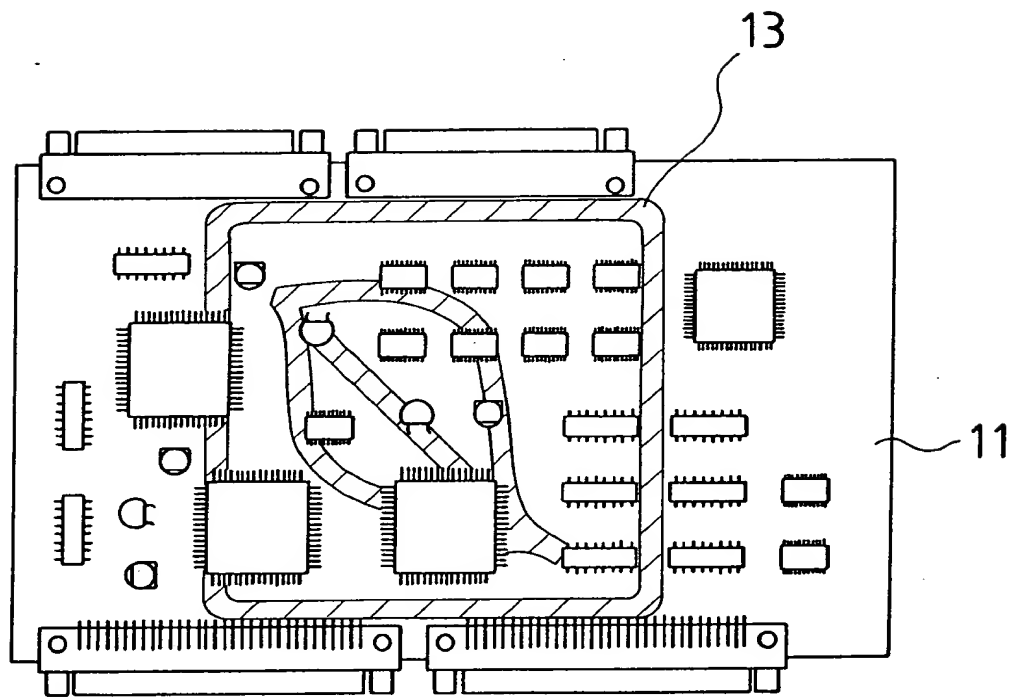




FIG. 9

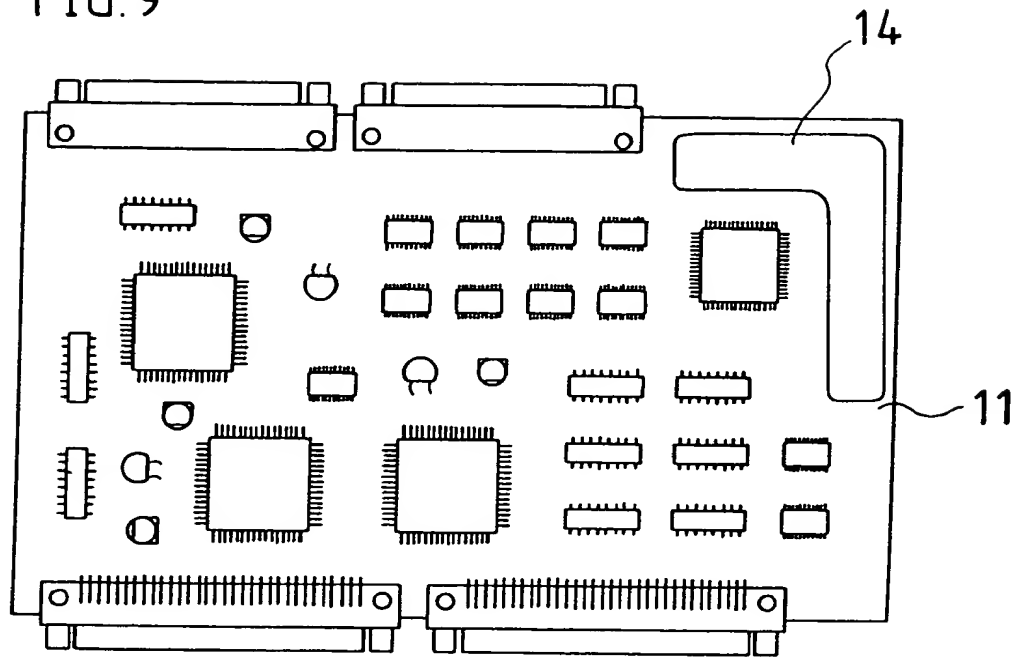


FIG. 10

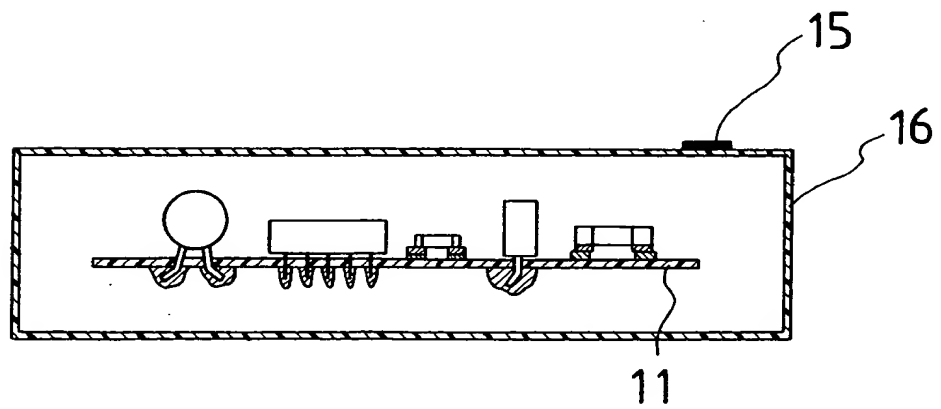


FIG. 11

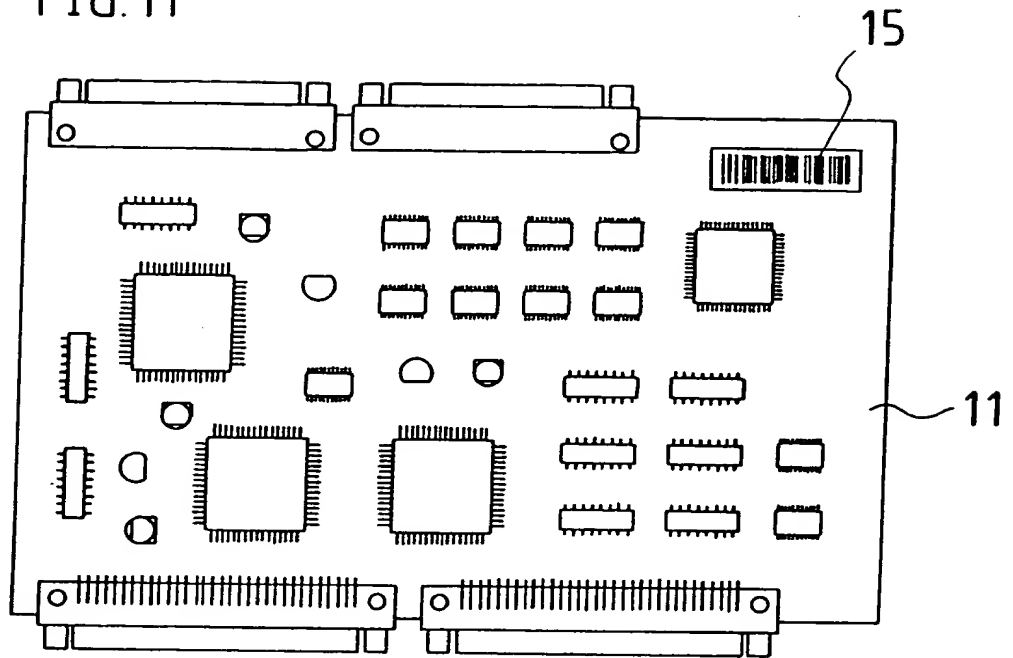


FIG. 12

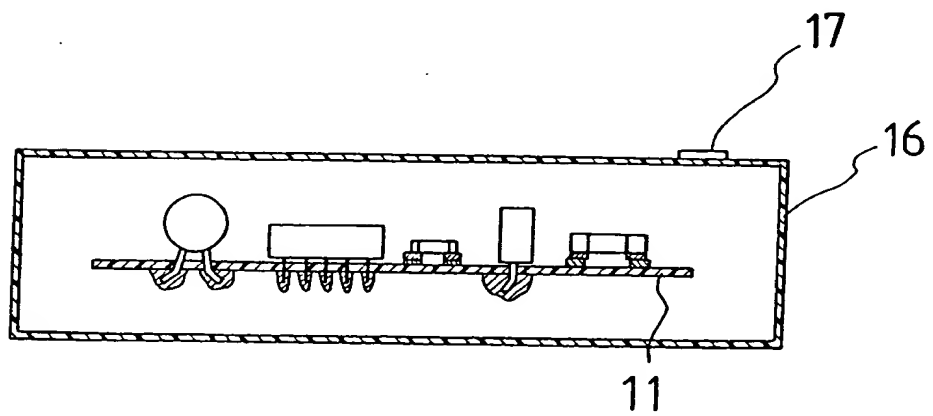


FIG.13

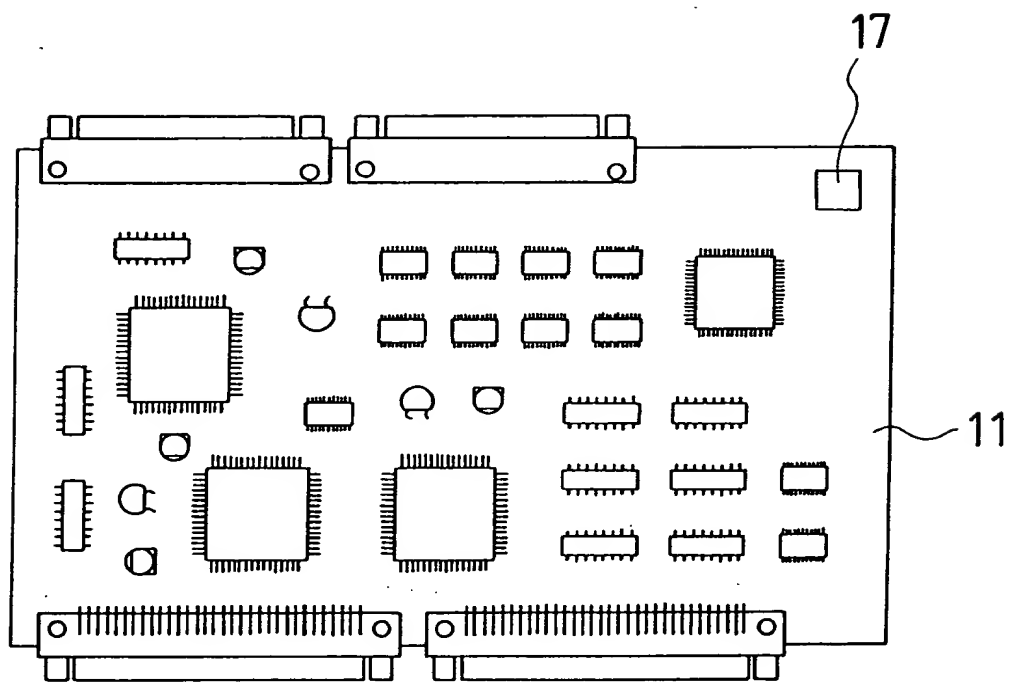


FIG. 14

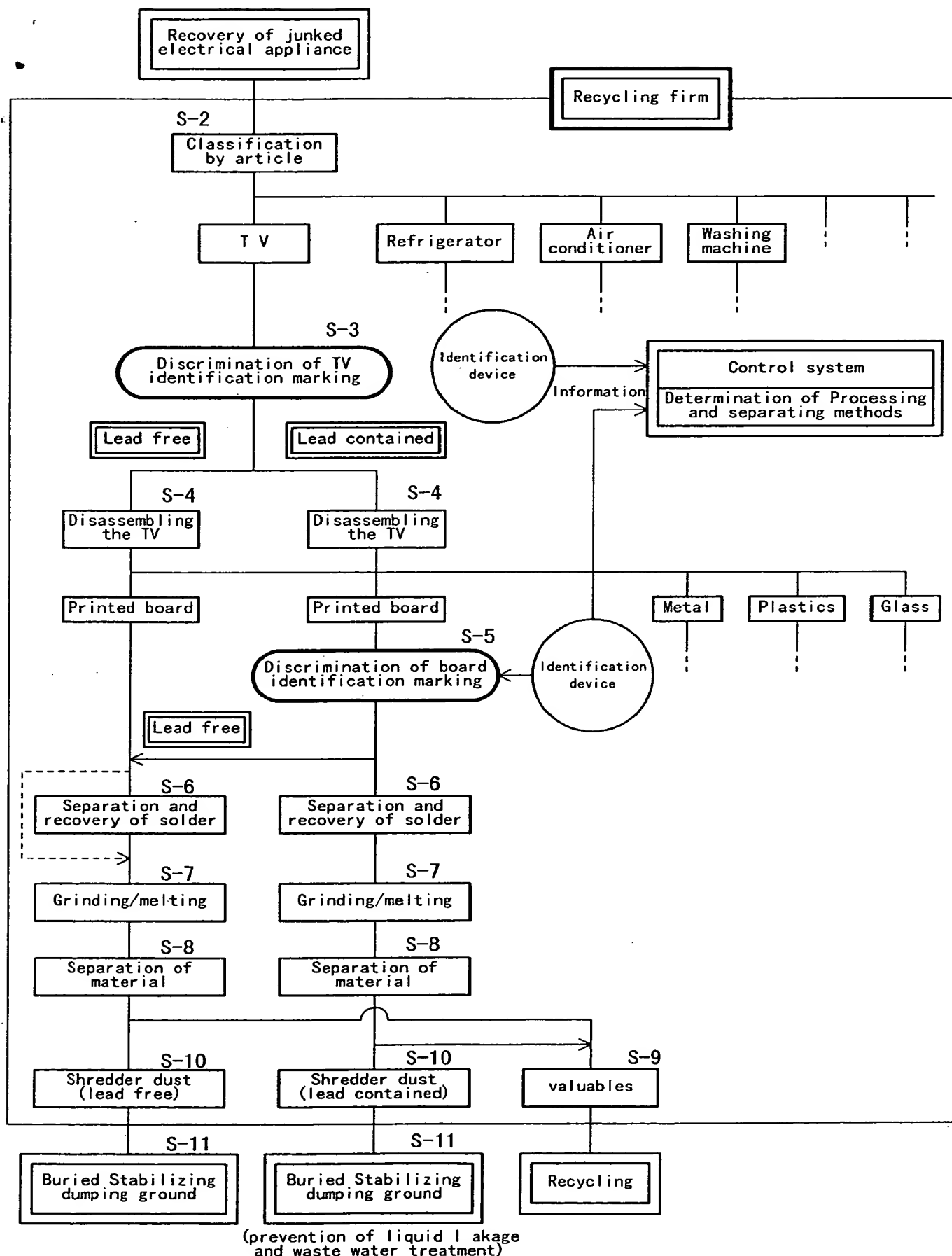
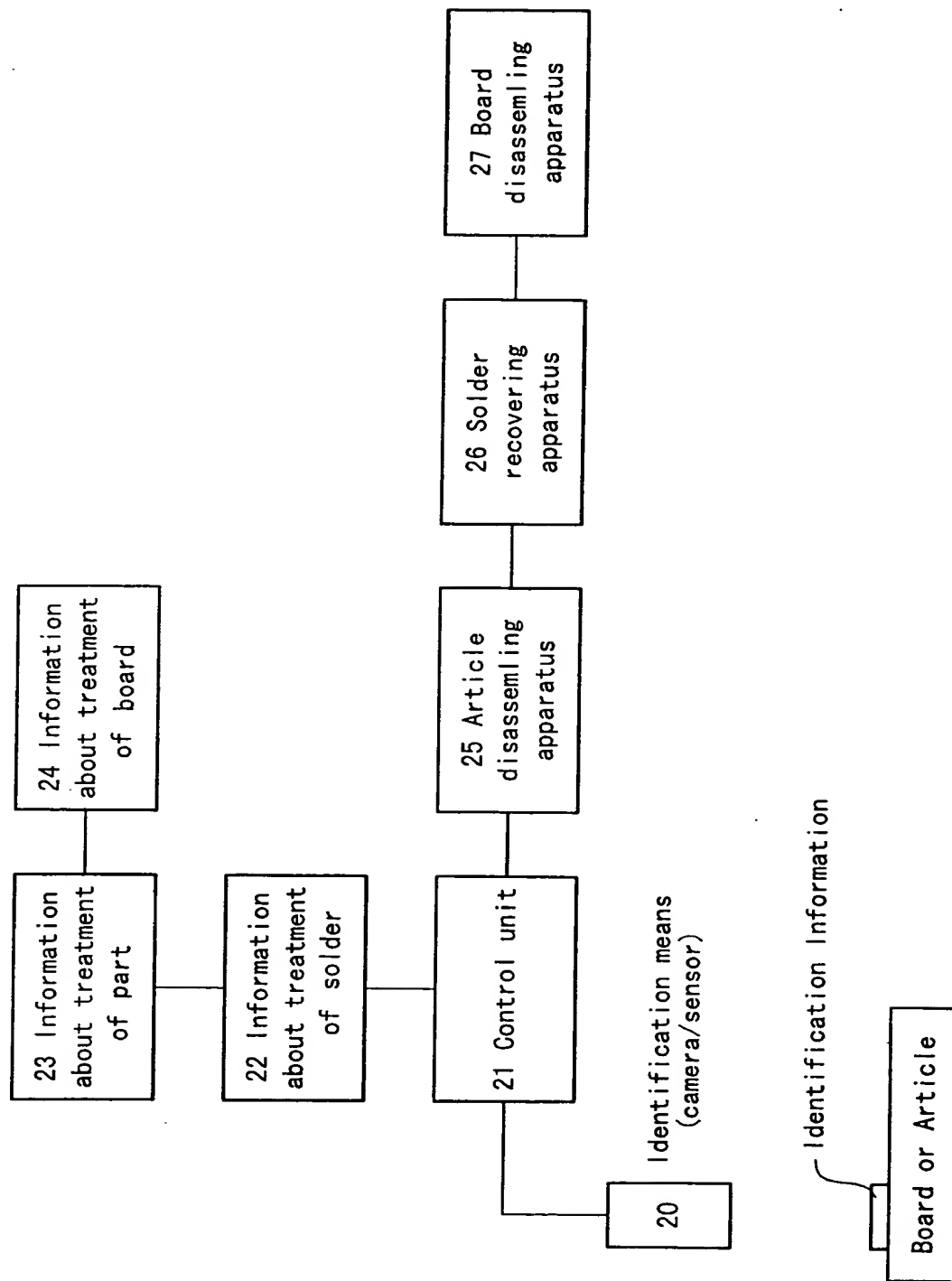


FIG. 15



TOP SECRET